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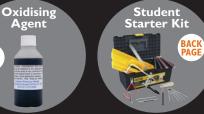




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Welcome to Cookson, the jewellery maker's best friend!

As you start out in the world of jewellery making, some of the most important things you'll need are good tools, good materials and good advice.

With over 10,000 products always in stock to choose from, Cookson is truly Europe's biggest one-stop-shop for jewellery supplies.

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Hold on to this catalogue, as we've included some helpful reference charts (we have free conversion calculators for you to use on-line too).

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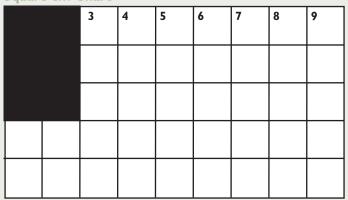


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ECHNIC

HOW TO USE THE CHARTS TO WORK OUT YOUR DESIRED METAL WEIGHT

Square cm Chart



CALCULATING WEIGHT

- How do you calculate how much your gold sheet will weigh?
- To calculate the weight of gold needed:
 - Firstly the cm² area must be worked out.
 - Compare the size of gold needed against the square cm chart or a ruler.
 - Using the shaded area as the size needed, I can see that I need 2cm x 3cm = 6cm².

Then, use the bullion charts like the one below, which show the approximate gram weight per cm2

- I chose the metal for my work 9Y DF
- The thickness of sheet I require 0.25mm.

9ct Yellow: DF

Order	Sheet	Weigh	
Code	Thickness	Sq cm	Sq inch
CAA 012	0.12mm	0.13g	0.87g
CAA 015	0.15mm	0.17g	1.08g
CAA 020	0.20mm	0.22g	1.45g
CAA 025	0.25mm	0.28g	1.81g
CAA 030	0.30mm	0.34g	2.17g
CAA 040	0.40mm	0.45g	2.89g

Reading from the chart, I can see that for 9Y DF 0.25mm sheet the gram weight per cm² is 0.28g.

Multiply this by your calculated cm2 to give a final weight: 6cm² x 0.28g = 1.68 grammes total weight for my piece.

When placing an order please state length x width x thickness to avoid confusion.

- How do you calculate how much your gold wire will weigh?
- Simply multiply the gram weight per cm, given in the bullion tables, by the amount of wire required.

For 9cm of 9ct Yellow DF 'D'Shape Wire - Size 3.0 x 2.0mm - Code LAA 300

9ct Yellow: DF

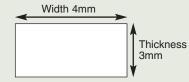
Order Code	Size mm W x H	Cm	Vgt per Inch
LAA 200	2.0 x 1.25	0.25g	0.63g
LAA 230	2.3 x 1.5	0.33g	0.84g
LAA 402	2.3 x 1.8	0.36g	0.93g
LAA 301	3.0 x 1.0	0.30g	0.76g
LAA 300	3.0 x 2.0	0.60g	1.52g
LAA 400	4.0 x 1.3	0.45g	1.13g

Using the bullion chart in the same way as shown above, the wire weight is found to be approximately 0.60g per cm. Therefore, multiplying this by the length desired gives:

 $9 \text{cm} \times 0.60 \text{g} = 5.4 \text{ grammes of gold in total.}$

HOW TO MEASURE THE CROSS SECTIONAL AREA OF...

A Square / Rectangle



- I. Convert sizes to centimetres if using to determine a weight requirement i.e. 4mm is 0.4cm (divide mm by 10).
- 2. Multiply thickness by width i.e. $0.4 \times 0.3 = 0.12$ cm².

A Circle



- I. Convert size to centimetres if using to determine a weight requirement i.e. 6mm is 0.6cm.
- 2. Divide diameter by two to give radius i.e. 0.6 + 2 = 0.3cm
- 3. Square the radius (times by itself) i.e. $0.3 \times 0.3 = 0.09$ cm²
- 4. Multiply the squared radius by 3.142 (the constant p) i.e. 0.09 x 3.142 = 0.283cm².







Imperial / Metric / Metal Gauge Conversion Chart

CONVERSION CHARTS

Inch	Nearest Metric	Birmingham
	Equivalent	Metal Gauge
0.001	0.025	
0.0012	0.023	
0.0012	0.04	
0.0010	0.05	
0.0024	0.06	
0.0024	0.07	-
0.0032	0.08	
0.0036	0.09	
0.004	0.10	
0.0044	0.11	
0.0048	0.12	
0.005	0.12	
0.0052	0.13	
0.006	0.15	-
0.0065	0.17	-
0.0068	0.17	-
0.007	0.18	-
0.0076	0.19	-
0.008	0.20	-
0.0084	0.21	-
0.0085	0.22	1
0.009	0.23	-
0.0092	0.23	-
0.0095	0.24	2
0.010	0.25	-
0.0105	0.27	3
0.0108	0.27	-
0.011	0.28	-
0.0116	0.30	-
0.012	0.31	4
0.0124	0.32	-
0.013	0.33	-
0.0136	0.35	-
0.014	0.36	5
0.0148	0.38	-
0.015	0.38	-
0.016	0.41	6
0.0164	0.42	-
0.017	0.43	-
0.018	0.46	-
0.0185	0.47	-
0.019	0.48	7
0.020	0.51	-
0.0215	0.55	8
0.022	0.56	-
0.024	0.61	9
0.025	0.64	-
0.027	0.69	-
0.028	0.71	10

Inch	Nearest Metric	Birmingham
	Equivalent	Metal Gauge
0.030	0.76	-
0.032	0.81	11
0.033	0.84	•
0.035	0.89	12
0.036	0.91	-
0.038	0.97	13
0.039	0.99	-
0.040	1.02	-
0.042	1.07	
0.043	1.09	14
0.046	1.17	-
0.048	1.22	15
0.049	1.24	-
0.051	1.30	16
0.055	1.40	17
0.056	1.42	-
0.058	1.47	-
0.059	1.50	18
0.060	1.52	-
0.062	1.58	19
0.064	1.63	-
0.065	1.65	20
0.067	1.70	-
0.069	1.75	21
0.072	1.83	-
0.073	1.85	22
0.074	1.88	-
0.077	1.96	23
0.080	2.03	-
0.082	2.08	24
0.083	2.11	-
0.086	2.18	-
0.090	2.29	25
0.091	2.31	-
0.092	2.34	-
0.095	2.41	-
0.0966	2.44	-
0.100	2.54	26
0.102	2.59	-
0.104	2.64	-
0.109	2.77	-
0.110	2.79	-
0.112	2.85	27
0.116	2.95	-
0.120	3.05	-
0.121	3.07	-
0.124	3.15	28
0.128	3.25	-
0.134	3.40	-

Weight Conversion Chart

To convert	То	Multiply by	Divide by	
oz troy	gramme	31.1035	0.03215	
oz avoir	gramme	28.3495	0.03527	
oz troy	oz avoir	1.0971	0.9115	
Ilb avoir	kg	2.2046	0.4536	
inch	mm	25.4	0.03937	
inch	cm	2.54	0.3937	
inch	metre	0.0254	39.37	

Table of Comparative Weights

To use the table below, simply take the unit figure of the metal to which comparison is required and then follow the line to the right or left of this figure that is the relative weight unit for the chosen metal.

Typically, a silver model may be made for subsequent casting using the cuttlefish method producing a casting in 18ct Yellow Gold HB. The process is shown in the table below:

	Pure	Fine	22ct	18ct	18ct	14ct	9ct	Sterling	Copper	Brass	Wax
	Plat.	Gold	DS	MW	НВ	AY	DF				
Pure Plat.	1.00	0.90	0.83	0.75	0.72	0.60	0.52	0.48	0.42	0.40	0.05
Fine Gold	1.11	1.00	0.92	0.84	0.80	0.67	0.58	0.53	0.47	0.45	0.05
22ct DS	1.21	1.08	1.00	0.91	0.87	0.73	0.63	0.58	0.51	0.49	0.06
18ct MW	1.33	1.19	1.10	1.00	0.96	0.80	0.69	0.64	0.56	0.54	0.06
18ct HB	1.39	1.25	1.15	1.05	1.00	0.84	0.72	0.66	0.58	0.56	0.06
I4ct AY	1.65	1.48	1.37	1.25	1.19	1.00	0.86	0.79	0.69	0.67	0.08
9ct DF	1.92	1.72	1.59	1.45	1.38	1.16	1.00	0.92	0.80	0.78	0.09
Sterling Silver	2.09	1.87	1.73	1.57	1.50	1.26	1.09	1.00	0.87	0.84	0.10
Copper	2.39	2.14	1.98	1.80	1.72	1.44	1.24	1.14	1.00	0.97	0.11
Brass (90/10)	2.47	2.22	2.05	1.86	1.78	1.49	1.29	1.18	1.03	1.00	0.11
Wax	21.50	19.30	17.80	16.20	15.50	13.00	11.20	10.30	9.00	8.70	1.00

The model of a man's signet ring has been made out of silver and weighs 7.9 grammes. Looking at the table along the sterling silver horizontal line and then matching this with the intersection of the 18ct Yellow Gold HB gives the number 1.50.

So, the approximate weight of a similar ring cast in 18ct HB would be:

7.90 grammes x 1.50 = 11.85 grammes in 18ct Yellow HB Gold







Ring Sizing

CONVERSION CHARTS

Finger Size		Interna	al Dia.	Internal
British		mm		Circum mm
A		12.1	0.48	37.5
A	38	12.1	0.48	37.3
A ¹ / ₂	30	12.3	0.48	38.4
A /2	39	12.4	0.49	30.4
В	37	12.5	0.49	39.0
B1/2		12.7	0.50	39.6
3 /2	40	12.7	0.50	37.0
С		12.9	0.51	40.2
C1/2	41	13.1	0.51	40.8
D		13.2	0.52	41.4
	42	13.4	0.53	
D ½		13.4	0.53	42.0
E		13.6	0.54	42.6
	43	13.7	0.54	
E1/2		13.8	0.54	43.2
	44	14.0	0.55	
F		14.0	0.55	43.8
F1/2		14.2	0.56	44.4
	45	14.3	0.56	
G		14.4	0.57	45.0
G ½		14.6	0.58	45.6
	46	14.6	0.58	
Н		14.8	0.58	46.2
	47	15.0	0.59	
H ½		15.0	0.59	46.8
1		15.2	0.60	47.4
	48	15.3	0.60	
11/2		15.4	0.61	48.0
	49	15.6	0.61	
J		15.6	0.61	48.6
J1/2		15.8	0.62	49.2
	50	15.9	0.63	
K		16.0	0.63	49.8
K ½		16.2	0.64	50.4
	51	16.2	0.64	
L		16.4	0.65	51.0
	52	16.6	0.65	
L1/2		16.6	0.65	51.6
M		16.8	0.66	52.2
	53	16.9	0.66	
M ½		17.0	0.67	52.8
N		17.2	0.68	53.5
	54	17.2	0.68	

Ziiig				
Finger	Size	Interna	al Dia.	Internal
British	Euro	mm	ins	Circum mm
N1/2		17.4	0.68	54.1
-	55	17.5		0.69
0		17.6	0.69	54.7
O¹/2		17.8	0.70	55.4
	56	17.8	0.70	
P		18.0	0.71	56.0
	57	18.1	0.71	
P1/2		18.2	0.72	56.7
Q		18.4	0.72	57.3
	58	18.5	0.73	
Q ¹ / ₂		18.6	0.73	57.9
R		18.8	0.74	5
	59	18.8	0.74	
R ½		19.0	0.75	59.2
	60	19.1	0.75	
S		19.2	0.75	59.9
S ½		19.4	0.76	60.5
	61	19.4	0.76	
Т		19.5	0.77	61.1
	62	19.7		0.78
T ½		19.7	0.78	61.8
U		19.9	0.79	62.4
	63	20.1	0.79	
U½		20.1	0.79	63.0
V		20.3	0.80	63.7
	64	20.4	0.80	
V ¹ / ₂		20.5	18.0	64.3
	65	20.7	18.0	
W		20.7	0.82	64.9
W ¹ / ₂		20.9	0.82	65.5
	66	21.0	0.83	
X		21.1	0.83	66.1
X ¹ / ₂		21.3	0.84	66.7
	67	21.3	0.84	
Y		21.5	0.85	67.3
	68	21.6	0.85	
Y 1/2		21.7	0.85	67.9
Z		21.9	0.86	68.5
	69	22.0	0.86	
Z ½		22.1	0.87	
Z+I		22.3	0.88	
Z +2		22.7	0.89	
Z+3		23.1	0.91	

Solder Types

Solder	Colour	Melting Range °C	Recommended Flux	Order Code
9ct Extra Easy	Yellow	620 - 690	Easyflo	PEA 000
9ct Easy	Yellow	650 - 720	Easyflo	PEB 000
9ct Medium	Yellow	735 - 755	Easyflo	PEC 000
9ct Hard	Yellow	755 - 795	Tenacity 125	PED 000
9ct Medium	Red	685 - 790	Tenacity 125	PEF 000
9ct Medium	White	725 - 735	Easyflo	PEE 000
l4ct Easy	Yellow	710 - 730	Easyflo	PJA 000
l4ct Hard	Yellow	750 - 785	Tenacity 125	PJB 000
18ct Easy	Yellow	700 - 715	Easyflo	PPA 000
18ct Medium	Yellow	730 - 765	Easyflo	PPB 000
18ct Hard	Yellow	790 - 830	Tenacity 125	PPC 000
18ct Medium	Red	805 - 810	Tenacity 125	PPE 000
18ct EWG 500	White	690 - 710	Easyflo	PPF 000
18ct MWG 588	White	705 - 720	Tenacity 25	PPG 000
18ct HWG 833	White	855 - 875	Tenacity 25	PPH 000
22ct EYG 800	Yellow	865 - 875	Tenacity 125	PPD 000
22ct Easy	Yellow	865 - 880	Tenacity 125	PQN 000
Silver Extra Easy		665 - 710	Easyflo	CTA 500
Silver Easy		705 - 725	Easyflo	CTB 500
Silver Medium		720 - 765	Tenacity 125	CTC 500
Silver Hard		745 - 780	Tenacity 125	CTD 500
Enamelling		730 - 800	Tenacity 125	CTE 500
Platinum Extra Easy		935 - 955	Tenacity 125	PYA 000
Platinum Easy		1010 - 1030	None	PYB 000
Platinum Medium		1180 - 1215	None	PYD 000
Platinum Hard		1420 - 1445	None	PYF 000
Platinum 1700		1680 - 1700	None	PYR 000







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SOLDERING

- Soldering technical hints
- Joint preparation
- Polishing Platinum
- Choosing the right Solder





Cookson C



Silver Sheet

Sterling Silver Sheet

CODE Sheet Thickness Weight per Sq Inch CSA 030 0.30mm 0.31g 2.01g CSA 035 0.35mm 0.36g 2.35g CSA 040 0.40mm 0.42g 2.68g CSA 050 0.50mm 0.52g 3.35g CSA 055 0.55mm 0.57g 3.69g CSA 060 0.60mm 0.62g 4.02g CSA 070 0.70mm 0.73g 4.69g CSA 080 0.80mm 0.83g 5.36g CSA 090 0.90mm 0.94g 6.03g CSA 095 0.95mm 0.99g 6.37g CSA 100 1.0mm 1.04g 6.70g CSA 110 1.1mm 1.14g 7.37g CSA 120 1.2mm 1.25g 8.04g CSA 130 1.3mm 1.35g 8.71g		0		
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CSA 090 0.90mm 0.94g 6.03g CSA 095 0.95mm 0.99g 6.37g CSA 100 1.0mm 1.04g 6.70g CSA 110 1.1mm 1.14g 7.37g CSA 120 1.2mm 1.25g 8.04g CSA 130 1.3mm 1.35g 8.71g	CSA 070	0.70mm	0.73g	4.69g
CSA 095 0.95mm 0.99g 6.37g CSA 100 1.0mm 1.04g 6.70g CSA 110 1.1mm 1.14g 7.37g CSA 120 1.2mm 1.25g 8.04g CSA 130 1.3mm 1.35g 8.71g	CSA 080	0.80mm	0.83g	5.36g
CSA 100 1.0mm 1.04g 6.70g CSA 110 1.1mm 1.14g 7.37g CSA 120 1.2mm 1.25g 8.04g CSA 130 1.3mm 1.35g 8.71g	CSA 090	0.90mm	0.94g	6.03g
CSA 110 1.1mm 1.14g 7.37g CSA 120 1.2mm 1.25g 8.04g CSA 130 1.3mm 1.35g 8.71g	CSA 095	0.95mm	0.99g	6.37g
CSA 120 1.2mm 1.25g 8.04g CSA 130 1.3mm 1.35g 8.71g	CSA 100	1.0mm	1.04g	6.70g
CSA 130 1.3mm 1.35g 8.71g	CSA 110	1.1mm	1.14g	7.37g
	CSA 120	1.2mm	1.25g	8.04g
	CSA 130	1.3mm	1.35g	8.71g
CSA 150 1.5mm 1.56g 10.05g	CSA 150	1.5mm	1.56g	10.05g
CSA 165 1.65mm 1.71g 11.06g	CSA 165	1.65mm	1.71g	11.06g

Sterling Silver Sheet

CODE	Sheet	Weight per		
	Thickness	Sq Cm	Sq Inch	
CSA 185	1.85mm	1.92g	12.40g	
CSA 200	2.0mm	2.08g	13.41g	
CSA 210	2.1mm	2.18g	14.08g	
CSA 250	2.5mm	2.60g	16.76g	
CSA 300	3.0mm	3.12g	20.11g	
CSA 320	3.2mm	3.32g	21.45g	
CSA 350	3.5mm	3.64g	23.46g	
CSA 400	4.0mm	4.15g	26.81g	
DSA 020*	0.20mm	0.21g	1.33g	
DSA 025*	0.25mm	0.25g	1.66g	

LARGEST STOCK OF **HELD IN THE UK**

Britannia Silver Sheet

CODE	Sheet	Weig	ght per
	Thickness	Sq Cm	Sq Inch
CSE 070	0.70mm	0.73g	4.70g
CSE 090	0.90mm	0.94g	6.04g
CSE 110	1.1mm	1.14g	7.38g
CSE 130	1.3mm	1.35g	8.71g
CSE 150	1.5mm	1.56g	10.05g
CSE 300	3.0mm	3.12g	20.10g

Bright Rolled Silver Sheet

CODE	Sheet	Weig	ght per
	Thickness	Sq Cm	Sq Inch
CSA 430	0.30mm	0.31g	2.00g
CSA 440	0.40mm	0.42g	2.67g
CSA 450	0.50mm	0.52g	3.35g
CSA 460	0.60mm	0.62g	3.98g
CSA 470	0.70mm	0.73g	4.67g

Please note that all prices are intended to be used as a guide. They are based on precious metal prices which vary on a daily basis, are cash prices and are exclusive of VAT.

Silver Wire (soft)

Round, Square, D Shape, Oval and Rectangular Round Wires from 0.4mm to 8.0mm



CODE	Dia.	\	Veight per
		cm	inch
HSA 040	0.40mm	0.01g	0.03g
HSA 050	0.50mm	0.02g	0.05g
HSA 060	0.60mm	0.03g	0.08g
HSA 070	0.70mm	0.04g	0.11g
HSA 080	0.80mm	0.05g	0.14g
HSA 090	0.90mm	0.07g	0.17g
HSA 100	1.0mm	0.09g	0.21g
HSA 120	1.2mm	0.10g	0.30g
HSA 130	1.3mm	0.14g	0.35g
HSA 150	1.5mm	0.18g	0.46g
HSA 180	1.8mm	0.26g	0.67g
HSA 200	2.0mm	0.32g	0.82g
HSA 250	2.5mm	0.51g	1.28g
HSA 300	3.0mm	0.73g	1.85g
HSA 350	3.5mm	1.05g	2.91g
HSA 400	4.0mm	1.30g	3.29g
HSA 604	4.5mm	1.65g	4.20g
HSA 500	5.0mm	2.17g	5.40g
HSA 600	6.0mm	3.00g	7.50g

Square Wire

CODE	Size		Weight per
	(mm)	cm	inch
JSA 100	1.0mm sq	0.12g	0.25g
JSA 120	1.2mm sq	0.15g	0.38g
JSA 150	1.5mm sq	0.23g	0.63g
JSA 200	2.0mm sq	0.44g	1.08g
JSA 240	2.4mm sq	0.62g	1.56g
JSA 300	3.0mm sq	0.93g	2.42g
JSA 320	3.2mm sq	1.06g	2.65g
JSA 400	4.0mm sq	1.63g	4.20g
JSA 480	4.8mm sq	2.24g	5.72g
JSA 500	5.0mm sq	2.30g	6.00g
JSA 600	6.0mm sq	4.15g	10.65g
JSA 640	6.4mm sq	4.92g	12.30g
JSA 680	8.0mm sq	7.44g	18.60g

GMS OF WIRE IN STOCK

D Shape Wire

CODE	Size (mm)		Weight per
	W×H	cm	inch
LSA 230	2.3 x 1.5	0.26g	0.66g
LSA 300	3.0 x 2.0	0.45g	1.25g
LSA 320	3.2 x 1.6	0.43g	1.09g
LSA 404	4.0 x 1.4	0.46g	1.16g
LS1 511	4.0 x 2.0	0.59g	1.66g
LSA 510	5.1 x 1.25	0.58g	2.25g
LSA 600	6.0 x 2.0	0.98g	2.48g
LS1 513	6.0 x 3.0	1.57g	3.92g
LSI 514	8.0 x 2.0	1.33g	3.33g
LSI 515	8.0 x 4.0	2.47g	6.12g
LS1 516	11.0 x 3.0	2.37g	5.92g
LSA 505	11.0 x 3.0	2.37g	5.92g
LS1 517	11.5 x 6.0	5.64g	14.40g
LOT 017	11.5 X 6.0	5.64g	14.40g

Rectangular Wire

		0	
CODE	Size (mm)		Weight per
	WxH	cm	inch
KSA 521	4.0 x 0.84	0.346g	0.879g
KSA 320	3.2 x 1.6	0.53g	1.34g
KSA 302	3.0 x 2.0	0.60g	1.60g
KSA 404	4.0 x 1.3	0.53g	1.35g
KSA 665	4.8 x 2.4	1.19g	3.03g
KSA 480	4.8 x 3.2	1.59g	4.04g
KSA 522	5.0 x 0.84	0.43g	1.09g
KSA 550	5.0 x 1.7	0.87g	2.27g
KSA 523	6.0 x 1.2	0.742g	1.88g
KSA 524	6.0 x 2.0	1.24g	3.15g
KSA 640	6.4 x 3.2	2.25g	5.65g
KSA 551	7.0 x 2.5	1.89g	4.83g
KSA 680	8.0 x 3.2	3.04g	7.60g
KSA 695	9.5 x 3.2	3.14g	7.92g
KSA 690	12.7 x 3.2	4.18g	10.18g









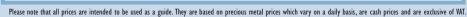


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BULLION











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Cookson C

BULLION

17

9ct Gold Round Wire



9ct Yellow: DF

9ct fellow: DF			
CODE		Weigh	nt per
	Diameter	Metre	Foot
HAA 030	0.30mm	0.79g	0.24g
HAA 040	0.40mm	1.41g	0.43g
HAA 050	0.50mm	2.20g	0.67g
HAA 060	0.60mm	3.17g	0.97g
HAA 070	0.70mm	4.31g	1.31g
HAA 080	0.80mm	5.63g	1.72g
HAA 090	0.90mm	7.13g	2.17g
HAA 100	1.0mm	8.80g	2.68g
HAA 110	1.1mm	10.64g	3.24g
HAA 120	1.2mm	12.67g	3.86g
HAA 130	1.3mm	14.87g	4.53g
HAA 140	1.4mm	17.24g	5.26g
HAA 150	1.5mm	19.79g	6.03g
HAA 160	1.6mm	22.52g	6.86g
HAA 180	1.8mm	28.50g	8.69g
HAA 200	2.0mm	35.19g	10.72g
HAA 250	2.5mm	54.98g	16.76g
HAA 300	3.0mm	79.17g	24.13g
HAA 350	3.5mm	107.76g	32.84g
HAA 400	4.0mm	140.74g	42.90g
HAA 450	4.5mm	178.13g	54.29g
HAA 600	5.0mm	219.91g	67.03g
HAA 602	6.0mm	316.67g	96.52g

9ct Yellow: DF (Half Hard)

			,
CODE		Weigh	nt per
	Diameter	Metre	Foot
HAA 635	0.50mm	2.20g	0.67g
HAA 614	0.60mm	3.17g	0.97g
HAA 615	0.70mm	4.31g	1.31g
HAA 617	0.80mm	5.63g	1.72g
HAA 618	1.0mm	8.80g	2.68g
HAA 638	1.2mm	12.67g	3.86g
HAA 639	1.5mm	19.79g	6.03g
•			

9ct Gold Sheet

9ct Yellow: DF

CAA 012 CAA 015 CAA 020	0.12mm 0.15mm 0.20mm 0.25mm	Sq Cm 0.13g 0.17g 0.22g	0.87g 1.08g 1.45g
CAA 015	0.15mm 0.20mm	0.17g 0.22g	1.08g
	0.20mm	0.22g	
CAA 020			1.45a
	0.25mm		99
CAA 025		0.28g	1.81g
CAA 030	0.30mm	0.34g	2.17g
CAA 040	0.40mm	0.45g	2.89g
CAA 045	0.45mm	0.50g	3.25g
CAA 050	0.50mm	0.56g	3.61g
CAA 060	0.60mm	0.67g	4.34g
CAA 070	0.70mm	0.78g	5.06g
CAA 080	0.80mm	0.90g	5.78g
CAA 090	0.90mm	1.01g	6.50g
CAA 100	1.0mm	1.12g	7.23g
CAA 110	1.1mm	1.23g	7.95g
CAA 120	1.2mm	1.34g	8.67g
CAA 130	1.3mm	1.46g	9.39g
CAA 150	1.5mm	1.68g	10.84g
CAA 160	1.6mm	1.79g	11.56g
CAA 165	1.65mm	1.85g	11.92g
CAA 200	2.0mm	2.24g	14.45g
CAA 250	2.5mm	2.80g	18.06g
CAA 300	3.0mm	3.36g	21.68g

9ct Yellow: PS (Hard)

CODE	Sheet	Weight per	
	Thickness	Sq Cm	Sq Inch
CAG 050	0.50mm	0.57g	3.68g
CAG 100	1.0mm	1.14g	7.35g

9ct Yellow: Enamelling

CODE	Sheet	Weig	ght per
	Thickness	Sq Cm	Sq Inch
CAT 110	1.10mm	1.33g	8.59g
CAT 165	1.65mm	2.00a	12.88a

9ct Yellow/White: Enamelling

CODE	Sheet	Weig	ght per	
	Thickness	Sq Cm	Sq Inch	
CAJ 165	1.65mm	2.00g	12.88g	
				Т

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A BRILLIANTE **NEW IDEA!**

Can you improve on traditional silver? Yes, it seems you can.

Brilliante Silver is a real innovation in precious metals-a 93.5% silver alloy offering several benefits, not least of which is a more user-friendly experience for all craftspeople and an easier to maintain product for display.

CLEAN - Brilliante Silver doesn't firestain as easily as 'other' silvers.

DUCTILE - **Brilliante** Silver can be worked with ease whether spinning, stamping, silversmithing, engraving, or indeed any casting or wrought work.

AGE HARDENABLE-Brilliante™Silver can be age hardened for increased toughness, strength and longevity.

TARNISH RESISTANT - Brilliante™ Silver stays looking good and keeps its white shine longer.

Brilliante[™] **Silver** is available in a range of styles and sizes. Try it with your next order - you won't be disappointed!

Our experience so far with Brilliante[™] has been very positive. All the best qualities that are associated with .925 Silver are retained, and it is a very workable and attractive alternative to offer our customers.

Anvic Silversmiths





It is obvious to us that an anti-tarnish sterling silver alloy has huge potential benefit's from a marketing point of view. It fits perfectly with today's modern lifestyles, where people frequently do not have the time for the regular polishing regime necessary to prevent standard sterling silver from tarnishing. We have used $\textsc{Brilliante}^{\textsc{tm}}$ in spinning, stamping, silversmithing,

engraving and in various other manufacturing processes. We believe that this anti-tarnish metal will play a key role in the future success of our business.

Francis Howard Ltd.



It spins perfectly and it is an absolute pleasure to use.

Broadway Silversmiths







Cookson C



Brilliante™ Silver Sheet

(fully annealed)

CODE	Sheet Thickness (mm)
CSR 025	0.25
CSR 030	0.30
CSR 050	0.50
CSR 060	0.60
CSR 070	0.70
CSR 080	0.80
CSR 090	0.90
CSR 100	1.0
CSR 110	1.10
CSR 120	1.2
CSR 150	1.5
CSR 165	1.65
CSR 180	1.80
CSR 200	2.0
CSR 250	2.5
CSR 300	3.0
CSR 400	4.0

Brilliante™ Silver **Square Wire**

(fully annealed)

CODE	STOCKED	Size (mm)	
JSR 150	COILS _	1.5	
JSR 200		2.0	
JSR 300		3.0	
JSR 400		4.0	
JSR 600		6.0	

Brilliante™ Silver 'D' Shape Wire

(fully annealed)

STOCKED	(mm)
coils 🖊	3.2 x 1.6
	4.0 x 2.0
	6.0 x 2.0
	6.0 x 3.0
	8.0 x 4.0
	11.0 x 3.0
	11.5 x 6.0
	IN

Brilliante[™] Silver Casting Pieces

CODE	Description
BSR 000	Casting Pieces

Brilliante™ Silver **Oval Wire**

(fully annealed)

CODE		Size	
	STOCKED	(mm)	
ISR 320	coils 🖊	3.2 x 1.9	
ISR 420		4.2 x 2.2	
ISR 470		4.7 x 2.5	
ISR 570		5.7 x 3.0	
ISR 670		6.7 x 4.0	
ISR 800		8.0 x 4.0	
ISR 125		12.5 x 9.0	
			-

Brilliante[™] Silver **Round Wire**

(fully annealed)

CODE	STOCKED	Diameter (mm)
HSRR 050	coils	0.50
HSRR 070		0.70
HSRR 080		0.80
HSRR 100		1.0
HSRR 120		1.2
HSRR 150		1.5
HSRR 200		2.0
HSRR 250		2.5
HSRR 300		3.0
HSRR 400		4.0

Brilliante™ Silver Rectangular Wire

(fully annealed)

CODE		Size
	STOCKED	(mm)
KSR 320	Coils 🖊	3.2 x 1.6
KSR 404		4.0 x 1.3
KSR 665		4.8 x 2.4
KSR 523		6.0 x 1.2
KSR 524		6.0 x 2.0
KSR 695		9.5 x 3.2

BRILLIANTE[™] **QUESTIONS & ANSWERS**

OUESTION:

How is it different from other silver?

ANSWER:

Brilliante[™] is highly tarnish resistant. It is less susceptible to firestain than standard silver alloys. It is age hardenable and can be worked further than sterling silver. Brilliante[™] contains 93.5% silver, as opposed to the 92.5% present in most silver alloys, along with tin, zinc indium and copper. This makes it an ideal general purpose silver alloy suitable for all casting, rolling, drawing, spinning and pressing.

OUESTION:

What kind of findings should be used with Brilliante™?

ANSWER:

Just standard silver findings - Brilliante[™] has no special requirements.

QUESTION:

How do I hallmark Brilliante™?

ANSWER:

Exactly the same as sterling / standard silver ie.925.

OUESTION:

What solders are useable with Brilliante™?

ANSWER:

Any of the hallmarking quality solders supplied by Cookson are suitable. Care should be taken to ensure the joint is as small as possible.

QUESTION:

Does Brilliante™ firestain?

ANSWER:

Although Brilliante™ can firestain, it is far easier to remove, which means you do not risk losing the sharpness and shape of your design by excessive buffing and polishing.

OUESTION:

Does Brilliante cost more than Standard Silver?

ANSWER:

Yes, but only roughly 5p per gram more.











The Jeweler's Bench Reference

By Harold O'Connor

This problem solving handbook contains useful information about fabrication, soldering, setting, plating and casting. Spiral bound, 167 pages.



Jewelry Making

By Murray Bovin

This book clearly covers all aspects of the craft with four categories: basic jewellery and decorative processes, casting, stone setting and jewellery construction. It is comprehensive and well illustrated. Softbound, 285 pages.



Silversmithing & Art Metal

By Murray Bovin

The author uses black and white photographs to create an excellent instructional and reference guide to forming and decorating techniques. Softbound, 176 pages.





Silver Wire Jewelry

By Irene Petersen



With coil, braid and twist, plus other ingeniously easy techniques, these magnificent silver bracelets, necklaces and earrings take lovely shape. Each of the 99 projects, illustrated with colour photos and diagrams, show exactly why wire jewellery has become todays hot craft.

The Art of **Enameling**

By Linda Darty

A complete course in enamelling for beginners and more advanced artisans. Once you have learnt the basic enamelling techniques, you will be able to apply them to 12 distinctive projects. Hardback



Creating Your Own Jewelry

By Cris Dupouy

This book takes inspiration from museum masterpieces, dating as far back as the seventh century B.C. This book contains projects projects alongside a brief description of the artwork that inspired it.



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Saws

Adjustable Saw Frame

CODE	Description	Price/£
999 735	3" Adjustable Saw frame	10.05
999 736	4" Deep Adjustable Saw frame	10.56
999 737	5" Deep Adjustable Saw frame	10.82
999 738	6" Deep Adjustable Saw frame	11.28

Fixed Saw Frame

CODE		Description	Price/£
	999 734	Fixed Saw frame	11.13

Please note: Do not use any tools (pliers etc) to tighten the locks. This could damage the saw frame.

Vallorbe Saw **Blades**

TOOLS



CODE		Pric	e/£
	Description	Bundle	Gross
972 010	Saw blades Grade 4	1.98 ea	1.49 ea
972 020	Saw blades Grade 3	1.98 ea	1.49 ea
972 030	Saw blades Grade 2	1.98 ea	1.49 ea
972 040	Saw blades Grade 1	1.98 ea	1.49 ea
972 050	Saw blades Grade 0 (1/0)	1.98 ea	1.49 ea
972 060	Saw blades Grade 2/0	1.98 ea	1.49 ea
972 070	Saw blades Grade 3/0	1.98 ea	1.49 ea
972 080	Saw blades Grade 4/0	2.20 ea	1.65 ea
972 090	Saw blades Grade 5/0	2.37 ea	1.78 ea
972 100	Saw blades Grade 6/0	2.64 ea	1.98 ea
972 110	Saw blades Grade 8/0	3.30 ea	2.48 ea

Platinum King Saw Blades

This new saw blade was specially developed to offer incomparable resistance to wear when cutting platinum, stainless steel and all hard metals. The exclusive heat process endows the blade with a tenacity and flexibility and the filed teeth ensure a clean, precise cut with the minimum of effort.



CODE Price/£			e/£
	Description	Bundle	Gross
972 040P	Saw blades Grade 1	2.12	1.59
972 060P	Saw blades Grade 2/0	2.12	1.59
972 070P	Saw blades Grade 3/0	2.12	1.59

Saw Blades Information

No	Thickness	Width	Teeth	Length
4	0.38	0.80	15	13
3	0.36	0.74	16	13
2	0.34	0.70	17.5	13
1	0.30	0.63	19	13
0	0.28	0.58	20.5	13

No	Thickness	Width	Teeth	Length
			per cm	
2/0	0.26	0.52	22	13
3/0	0.24	0.48	23.5	13
4/0	0.22	0.44	26.5	13
5/0	0.20	0.40	28	13
6/0	0.18	0.35	32	13

Vallorbe Saw Blades: (in bundles of 12) 1 bundle. 12 bundles (1 dozen) (1 gross)

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Beeswax

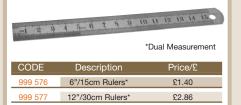
32g / Ioz Block

Reduces friction and heat build up. For use when drilling, cutting, grinding and drawing.





Steel Rules



Bench Peg and Anvil Bench peg with useful flat steel stake **CLAMPS** ONTO FRONT OF BENCH CODE: 999 082

Complete Disc Cutting Set

Disc Cutting Set (small). To cut a maximum of 1.0mm sheet. To cut discs from approximately 5mm - 16mm diameter.























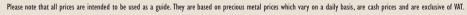
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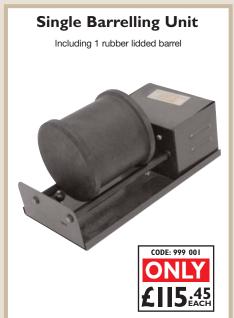
TO GET YOUR FREE FLIER **GO ONLINE AT**

www.cooksongold.com or call 0845 100 1122



















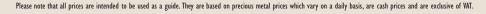




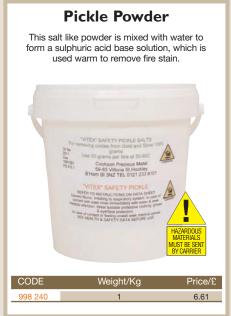










































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TOOLS







Easy-Flo Flux Powder

TOOLS

This flux is suitable for low temperature soldering. The powder is mixed with water to form a paste. This can then be added to the paste created by a borax cone to aid the flow of solder. Residue is removed in hot water, 250g.

Description

500g















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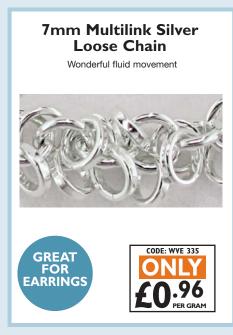






























FINDINGS

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JUMP RINGS





CODE		Metal &	Size &	Wgt.	Price guid	Price guide per gram purchased	
	Style	Colour	Style	per 100	<5g	5-14g	15-49g
NBH L25	Light	9Y	2.5mm	1.5g	6.98	6.72	6.57
NBH L30	Light	9Y	3.0mm	2.0g	6.98	6.72	6.57
NBH L35	Light	9Y	3.5mm	2.4g	6.98	6.72	6.57
NBH L40	Light	9Y	4.0mm	4.0g	6.98	6.72	6.57
NBH L50	Light	9Y	5.0mm	6.0g	6.98	6.72	6.57
NBH L60	Light	9Y	6.0mm	9.6g	6.98	6.72	6.57
NBH L70	Light	9Y	7.0mm	13.4g	6.98	6.72	6.57
NBH L80	Light	9Y	8.0mm	19.4g	6.98	6.72	6.57
NBH L90	Light	9Y	9.0mm	21.2g	6.98	6.72	6.57
NBH H30	Heavy	9Y	3.0mm	2.8g	6.67	6.45	6.31
NBH H40	Heavy	9Y	4.0mm	4.3g	6.67	6.45	6.31
NBH H50	Heavy	9Y	5.0mm	9.4g	6.67	6.45	6.31
NBH H60	Heavy	9Y	6.0mm	14.0g	6.67	6.45	6.31
NBH H70	Heavy	9Y	7.0mm	15.9g	6.67	6.45	6.31
NBH H80	Heavy	9Y	8.0mm	25.0g	6.67	6.45	6.31
NBH H90	Heavy	9Y	9.0mm	32.0g	6.67	6.45	6.31

Please note that all prices are intended to be used as a guide. They are based on precious metal prices which vary on a daily basis, are cash prices and are exclusive of VAT.



















FINDINGS



HOOK WIRES & SCROLLS

















FINDINGS

Silver Bolt Rings





Silver Bolt Rings - Open

CODE	Metal &	Size &	Price guide per gram purchased			
	Colour	Style	Weight	1-2pk	3-9pks	10+pks
NVD 050X	Silver	5.0mm	0.1g	1.50	1.18	1.05
NVD 055X	Silver	5.5mm	0.1g	1.70	1.34	1.20
NVD 060X	Silver	6.0mm	0.2g	1.80	1.43	1.28
NVD 070X	Silver	7.0mm	0.2g	2.30	1.83	1.64
NVD 080X	Silver	8.0mm	0.3g	2.80	2.25	2.02

Silver Bolt Rings - Closed

			,	,		
CODE	Metal &	Size &		Price guide per gram purchased		
	Colour	Style	Weight	1-2pk	3-9pks	10+pks
NVD C50X	Silver	5.0mm	0.1g	1.50	1.19	1.06
NVD C55X	Silver	5.5mm	0.1g	1.70	1.34	1.20
NVD C60X	Silver	6.0mm	0.2g	1.80	1.44	1.29
NVD C70X	Silver	7.0mm	0.2g	2.40	1.91	1.71
NVD C80X	Silver	8.0mm	0.3g	2.90	2.33	2.10



Please note that all prices are intended to be used as a guide. They are based on precious metal prices which vary on a daily basis, are cash prices and are exclusive of VAT.



9ct Bolt Rings - Open

CODE	Metal &	Size &	Price guide per gram purchased			
	Colour	Style	Weight	0-9	10-24	25-99
NBD 050	9Y	5.0mm Standard	0.1g	0.60	0.54	0.48
NBD 055	9Y	5.5mm Heavy	0.2g	1.07	1.00	0.92
NBD 060	9Y	6.0mm Standard	0.1g	0.94	0.84	0.76
NBD 006	9Y	6.0mm Heavy	0.2g	1.41	1.30	1.19
NBD 007	9Y	7.0mm Heavy	0.2g	2.08	1.90	1.72
NBD 080	9Y	8.0mm Standard	0.3g	3.01	2.71	2.42

9ct Bolt Rings - Closed

CODE	Metal &	Size &	Price guide per gram purchased			
	Colour	Style	Weight	0-9	10-24	25-99
NBD C50	9Y	5.0mm Standard	0.1g	0.60	0.54	0.49
NBD C05	9Y	5.0mm Heavy	0.1g	1.20	1.09	0.99
NBD C55	9Y	5.5mm Heavy	0.1g	1.07	1.00	0.92
NBD C60	9Y	6.0mm Standard	0.1g	0.90	0.81	0.72
NBD C06	9Y	6.0mm Heavy	0.1g	1.37	1.26	1.15
NBD C70	9Y	7.0mm Standard	0.2g	1.96	1.79	1.64
NBD C07	9Y	7.0mm Heavy	0.2g	2.05	1.88	1.72
NBD C80	9Y	8.0mm Standard	0.3g	2.99	2.69	2.41













STUDENT STARTER LIST

Student/Starter List

It's essential when starting out to get the right tools for the job. With help from the jewellery colleges and universities we've compiled a student tools list detailing essential equipment needed when starting any jewellery course.

The range encompasses everything from hand tools to workshop sundries and even the tool box to safely store them in!

CODE	Description I	Price/£
999 734	Fixed Saw Frame	11.13
999 735	Adjustable Saw Frame 3"	10.05
972 060	Saw Blade 2/0	1.98
998 018	Beeswax	3.03
999 577	12"/30cm Ruler	2.86
999 026	Brass Slide Gauge (100x0.01mm)	6.88
999 045	Vernier Dial Gauge, steel 100mm	27.80
999 GAB	Vernier Digital Gauge, Plastic 150mm	25.03
999 584	Steel Square 4"	10.30
999 570	Divider 3"	14.74
999 589	Scriber, Steel	3.19
999 590	Centre Punch	3.97
999 591	Automatic Centre Punch	17.16
999 331	Bow Drill	16.26
999 CH5	Drill Bits, set of 20, 0.3-1.6mm	10.84
999 244	Safety Spec.	4.18
998 071	Finger Protection Tape	3.14
998 066	Dusk Mask, pk of 10	4.57
999 658	Shears	9.72
999 644	Maun Plier Flat 140mm	12.93
999 694	Snipe Nose Pliers 130mm	8.93
999 696	Flat Nose Pliers 130mm	8.93
999 698	Round Nose Pliers 130mm	8.93
999 699	Half Round (Ring) Pliers 130mm	9.78
999 528	Needle Files, 16cm, Cut 2, set of 6	11.30
999 422	6" Half Round (ring) Narrow File, cut 2	18.70
999 458	6" Flat (Hand) File, cut 2	9.02
999 488	Wooden File Handle (for 6" Files)	1.32
999 498	File Brush	3.59
999 89P	Jobbing Hammer, 4oz, Ball Pein	8.38
999 603	Rawhide Mallet Size 2 (1.5" Head)	12.90
999 604	Rawhide Mallet Size 3 (1.75" Head)	13.75
999 794	Steel Flat Stake 60x60mm	10.73
999 795	Steel Flat Stake 100 x100mm	17.88
999 820	16" Triblet, Plain	15.60

CODE	Description	Price/£
999 969	Soldering Sheet	5.45
999 968	Soldering Block	4.13
998 099	Binding Wire	2.75
999 985	Soldering Tweezer AA	3.17
999 986	Reverse Action Tweezer, Straight*	3.40
999 987	Reverse Action Tweezer, Bent*	3.57
999 AAE	Solder Probe	4.32
998 098	Borax Cone	1.82
999 AAI	Borax Dish	3.19
946 010	Flux Brush	1.10
999 AKX	Ring Clamp (Side Screw)	5.04
999 096	Toolbox, Plastic	8.25

*with insulated handle

Highlighted items are optional







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